



C18 Sound Attenuated Enclosures

50 Hz / 60 Hz

These sound attenuated, factory installed enclosures incorporate internally mounted super critical level silencers, designed for safety and aesthetic value on integral fuel tank base or optional dual wall integral fuel tank base for total fluid containment. These enclosures are of extremely rugged construction to withstand exposure to the elements and provide weather protection.

Image shown may not reflect actual configuration.

Features

Robust/Highly Corrosion Resistant Construction

- Factory installed on integral fuel tank base
- Environmentally friendly, polyester powder baked paint
- 1.6 mm (0.063 in) galvanized steel
- All round overhanging base to protect enclosure
- High-grade engineering thermoplastic corner posts for protection
- Compression door latches giving solid door seal
- Zinc plated or black coated stainless steel fasteners
- Internally mounted super critical exhaust silencing system

Excellent Access

- Large cable entry area for installation ease
- Accommodates rear mounted breaker and control panel
- Double doors on both sides
- Vertically hinged doors with solid bar door stays to hold doors open at 135° rotation
- Lube oil and coolant drains pipes to exterior of enclosure and terminated drain valves
- Radiator fill cover

Security and Safety

- Lockable access doors which give full access to control panel and breaker
- Cooling fan and battery charging alternator fully guarded
- Fuel fill, oil fill and battery can only be reached via lockable access
- Externally mounted emergency stop button
- Designed for spreader-bar lifting to ensure safety
- Control panel viewing window
- Stub-up area is rodent proof

Options

- Caterpillar yellow or white paint
- Integral dual wall fuel tank base for total fluid containment (fuel, oil and coolant)

Enclosure Package Operating Characteristics

Model	kVA	ekW	SB/PP	LWA	Sound Pressure Levels dBA				Air Flow Rate		Ambient Capability at 100% Load*	
					1m (3.3 ft)		7m (23 ft)					
					75% Load	100% Load	75% Load	100% Load	m³/s	cfm	°C	°F
50 Hz												
DE605E0	550	440	pp	105	82	82	72	72	5.6	11866	43	109
	605	484	SB	105	82	83	72	72	5.6	11866	46	115
DE660E0	600	480	pp	105	82	83	72	72	5.6	11866	41	106
	660	528	SB	105	82	83	72	73	5.6	11866	43	109
DE715E0	650	520	pp	105	82	83	72	73	5.6	11866	36	97
	715	572	SB	105	82	83	72	73	5.6	11866	41	106
DE780E0	780	624	SB	106	85	85	74	75	12.6	26698	56	133
	706	565	PP	106	85	85	74	75	12.6	26698	53	127
DE850E0	850	680	SB	106	85	85	74	75	12.6	26698	54	129
	770	616	PP	106	85	85	74	75	12.6	26698	51	124
60 Hz												
DE550SE0	625	500	pp	—	84	84	73	74	7.8	16563	47	117
	688	550	SB	—	84	84	73	74	7.8	16563	48	118
DE600SE0	681	545	pp	—	84	84	73	74	7.8	16563	42	108
	750	600	SB	—	84	84	73	74	7.8	16563	43	109
DE650SE0	812.5	750	pp	-	85	86	74	75	12.8	27122	56	133
	750	600	SB	-	85	86	75	75	12.8	27122	53	128
DE715SE0	895	716	pp	-	85	86	75	75	12.8	27122	54	128
	812.5	650	SB	-	86	86	75	76	12.8	27122	50	122
DE750SE0	937.5	750	pp	-	86	86	75	76	12.8	27122	52	126
	850	680	SB	-	86	86	75	76	12.8	27122	49	120

*Ambient capability measured with the Cat extended life coolant at sea level.



WEIGHTS & DIMENSIONS

Model	kVA	ekW	SB/PP	LENGTH, L		WIDTH, W		HEIGHT, H		WEIGHT *	
				mm	in	mm	in	mm	in	kg	lb
50 Hz											
DE605E0	550	440	pp	5320	209.4	1920	75.6	2289	90.1	5952	13122
	605	484	SB	5320	209.4	1920	75.6	2289	90.1	5952	13122
DE660E0	600	480	pp	5320	209.4	1920	75.6	2289	90.1	5952	13122
	660	528	SB	5320	209.4	1920	75.6	2289	90.1	5952	13122
DE715E0	650	520	pp	5320	209.4	1920	75.6	2289	90.1	5952	13122
	715	572	SB	5320	209.4	1920	75.6	2289	90.1	5952	13122
DE780E0	780	624	SB	5572	219.3	2170	85.4	2398	94.4	6629	14614
	706	565	PP	5572	219.3	2170	85.4	2398	94.4	6629	14614
DE850E0	850	680	SB	5572	219.3	2170	85.4	2398	94.4	6690	14748
	770	616	PP	5572	219.3	2170	85.4	2398	94.4	6690	14748
60 Hz											
DE550SE0	625	500	PP	5320	209.4	1920	75.6	2289	90.1	5952	13122
	688	550	SB	5320	209.4	1920	75.6	2289	90.1	5952	13122
DE600SE0	681	545	PP	5320	209.4	1920	75.6	2289	90.1	5952	13122
	750	600	SB	5320	209.4	1920	75.6	2289	90.1	5952	13122
DE650SE0	812.5	750	pp	5572	219.3	2170	85.4	2398	94.4	6484	14294
	750	600	SB	5572	219.3	2170	85.4	2398	94.4	6484	14294
DE715SE0	895	716	pp	5572	219.3	2170	85.4	2398	94.4	6629	14614
	812.5	650	SB	5572	219.3	2170	85.4	2398	94.4	6629	14614
DE750SE0	937.5	750	pp	5572	219.3	2170	85.4	2398	94.4	6690	14748
	850	680	SB	5572	219.3	2170	85.4	2398	94.4	6690	14748

* Approximate weight of enclosure package: Exact weight is dependent on options.

Enclosure weight includes: sound attenuated enclosure, exhaust system, base and generator set.

C18

680 ekW/ 850 kVA/ 50 Hz/ 1500 rpm/ 400 V/ 0.8 Power Factor

Rating Type: STANDBY

Fuel Strategy: LOW FUEL CONSUMPTION



Image shown may not reflect actual configuration

C18
680 ekW/ 850 kVA
50 Hz/ 1500 rpm/ 400 V

Metric

English

Package Performance

Genset Power Rating with Fan @ 0.8 Power Factor	680 ekW	
Genset Power Rating	850 kVA	
Aftercooler (Separate Circuit)	N/A	N/A

Fuel Consumption

100% Load with Fan	177.4 L/hr	46.9 gal/hr
75% Load with Fan	129.5 L/hr	34.2 gal/hr
50% Load with Fan	87.3 L/hr	23.1 gal/hr
25% Load with Fan	50.5 L/hr	13.3 gal/hr

Cooling System¹

Engine Coolant Capacity	20.8 L	5.5 gal
Radiator Water Capacity High Temp Circuit	70 L	18 gal
Radiator Water Capacity Low Temp Circuit	70 L	18 gal
Radiator Total Capacity	140 L	37 gal

Inlet Air

Combustion Air Inlet Flow Rate	61.4 m ³ /min	2166.4 cfm
Max. Allowable Combustion Air Inlet Temp	49 ° C	120 ° F

Exhaust System

Exhaust Stack Gas Temperature	423.5 ° C	794.3 ° F
Exhaust Gas Flow Rate	147.1 m ³ /min	5193.6 cfm
Exhaust System Backpressure (Maximum Allowable)	10.0 kPa	40.0 in. water

C18

680 ekW/ 850 kVA/ 50 Hz/ 1500 rpm/ 400 V/ 0.8 Power Factor

Rating Type: STANDBY

Fuel Strategy: LOW FUEL CONSUMPTION

Heat Rejection

Heat Rejection to Jacket Water	198 kW	11249 Btu/min
Heat Rejection to Exhaust (Total)	625 kW	35568 Btu/min
Heat Rejection to Aftercooler	231 kW	13121 Btu/min
Heat Rejection to Atmosphere from Engine	109 kW	6203 Btu/min
Heat Rejection to Atmosphere from Generator	36 kW	2036 Btu/min

Alternator²

Motor Starting Capability @ 30% Voltage Dip	2117 skVA
Current	1227 amps
Frame Size	LC7224L
Excitation	AR
Temperature Rise	150 ° C

Emissions (Nominal)³

NOx	2544.5 mg/Nm ³	5.6 g/hp-hr
CO	535.1 mg/Nm ³	1.2 g/hp-hr
HC	35.1 mg/Nm ³	0.1 g/hp-hr
PM	36.0 mg/Nm ³	0.1 g/hp-hr

DEFINITIONS AND CONDITIONS

1. For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory.
2. UL 2200 Listed packages may have oversized generators with a different temperature rise and motor starting characteristics. Generator temperature rise is based on a 40° C ambient per NEMA MG1-32.
3. Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77° F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

Applicable Codes and Standards:

AS1359, CSA C22.2 No100-04, UL142, UL489, UL869, UL2200, NFPA37, NFPA70, NFPA99, NFPA110, IBC, IEC60034-1, ISO3046, ISO8528, NEMA MG1-22, NEMA MG1-33, 2006/95/EC, 2006/42/EC, 2004/108/EC.

Note: Codes may not be available in all model configurations. Please consult your local Cat Dealer representative for availability.

C18

680 ekW/ 850 kVA/ 50 Hz/ 1500 rpm/ 400 V/ 0.8 Power Factor

Rating Type: STANDBY

Fuel Strategy: LOW FUEL CONSUMPTION

STANDBY:Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby power rating. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions

Fuel Rates are based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 15° C (59° F) and weighing 850 g/liter (7.094 lbs/U.S. gal.). Additional ratings may be available for specific customer requirements, contact your Cat representative for details. For information regarding Low Sulfur fuel and Biodiesel capability, please consult your Cat dealer.

Performance No.: EM3830-01

Feature Code: C18DEIE

Generator Arrangement: 5618489

Date: 12/01/2020

Source Country: CHINA

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Picture shown may not reflect actual package

C18 INTEGRAL FUEL TANK BASE Diesel Generator Set

550-850 kVA 50 Hz
500-750 kW 60 Hz

FEATURES

- Tank design provides capacity for thermal expansion of fuel
- Integral diesel fuel tank is incorporated into the generator set base frame
- Direct reading fuel level gauge
- Fuel supply dip tubes positioned so as not to pick up fuel sediment
- Fuel return and supply dip tubes are separated by an internal baffle to prevent recirculation of heated return fuel
- Fuel fill - 76.2 mm (3 in)
- Tanks are leak tested at 31 kPa (4.5 psi) minimum
- Heavy gauge steel gussets suitable for lifting package
- Polyester powder coating - Gloss black textured finish
- Primary tanks are equipped with customer connections for remote fuel transfer, return and vent
- Sloped top tank plate to front to contain accidental coolant, oil and fuel spillages
- Sloped bottom tank plate to middle for fuel drainage
- Rear stub-up access

DESCRIPTION - SINGLE WALL TANKS

- Single wall design
- Heavy construction 6 mm (0.24 in) steel plate side channels and 4 mm (0.16 in) sheet steel tank design
- Standard offering for open and enclosed (High Ambient and Sound Attenuated) generator sets

DESCRIPTION - DUAL WALL TANKS

- Secondary containment - Open top design
- Welded steel basin designed to contain a minimum of 110% of primary tank capacity (total fluid containment)
- Heavy construction 6 mm (0.24 in) steel plate side channels and 4 mm (0.16 in) sheet steel tank design
- Option for enclosed (High Ambient and Sound Attenuated) generator sets

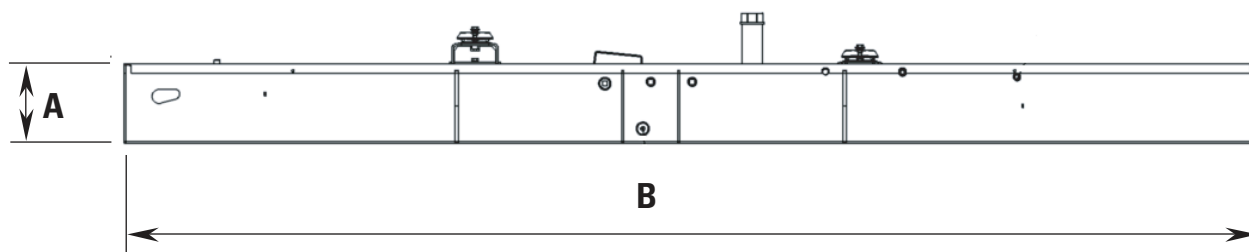
OPTIONS

- Manual fuel transfer pump
- Low fuel level alarm
- Low fuel level shutdown
- High fuel level alarm

C18 INTEGRAL FUEL TANK BASE - 50HZ AND 60HZ

Configuration	kVA	Single/ Dual Wall	Fillable Capacity		Usable Capacity		Weight		Width		Length [B]		Height [A]		Package Height	
			L	gal	L	gal	kg	lb.	mm	in	mm	in	mm	in	mm	in
Open	550-715	Single	1132	299	1075	284	665	1,466	1461	57.5	3900	153.5	395	15.6	2155	84.8
Open	750-850	Single	1788	472	1623	429	782	1724	1671	65.8	4130	162.5	590	23.2	2570	101.2
Enclosed*	550-715	Single	1157	306	1099	290	995	2,194	1920	75.6	5320	209.4	370	14.6	2245	88.4
Enclosed*	750-850	Single	1613	426	1413	373	1222	2694	2170	85.4	5572	219.3	475	18.7	2398	94.4
Enclosed*	550-715	Dual	1143	302	1082	286	1237	2,727	1920	75.6	5320	209.4	425	16.7	2300	90.6
Enclosed*	750-850	Dual	1442	381	1316	348	1446	3188	2170	85.4	5572	219.3	496	19.5	2419	95.2

*Enclosed includes both Sound Attenuated and High Ambient configurations.



The heights listed above do not include lumber used during manufacturing and shipping. Weight is for tank only. Does not include additions or removals required by price list.
All fuel tanks are shipped "installed."